

REED

REO-USA

Please Select An Option

- [Examine button layout and configuration](#)
- [See how to program a MFS controller step by step](#)

Button Configuration



The Go and Stop buttons turn on and off the output of the controller. When the controller is turned off, the parameters you have set will not change. The only way to change the settings is to either manually change them, or reinstall factory or user parameters.

Button Configuration

Cont.



The F and P buttons are used for scrolling through menu options. The P button is the forward stepping and the F button is used to go to the previous menu option. These buttons do not change any values.

Button Configuration

Cont.



The Up and Down arrows are used to change the values of the menu options. They are also used to find address under the C000 menu.

[Main Menu](#)

Basic Programming

In this slide show we are going to walk through the steps involved in programming a MFS 268 controller. These basic steps are common for each controller in the MFS family. We will look at just the most common feeder setting location.

Step 1: Connecting Output



Find the thick, shielded, cable in the metal cord grip. Connect this cord to your coils accordingly. If you have questions on how to connect the output please refer to the MFS 268 manual.

Step 2: Connecting Input



Place the appropriate plug on the, unshielded, input cable. The MFS series are all dual voltage, and will recognize the voltage you input to it.

Step 3: Power Up

Once you plug both cables in you must press the green rocker switch to turn the controller on. A green light in the switch will come on, along with, the LED display.



Step 4: Find the C000 Screen

You must find the C000 screen to get to all the controller parameters. This is done by pushing the P button once from the default screen, the default screen is 0.0.



Step 5: Find Main Parameters

The main feeder parameters are found under C008. From the C000 screen press the up arrow until the screen reads C008.



Step 6: Scrolling Through Menu

Once you get to the address C008 press the P button to scroll down the menu one option at a time. To change the values you must press the up and down arrows.



- The basic programming method we just executed can be used to find all the functions in the various menus. Please refer to the controller manual to see where each function is located.
- Always feel free to give us a call:
317-899-1395