

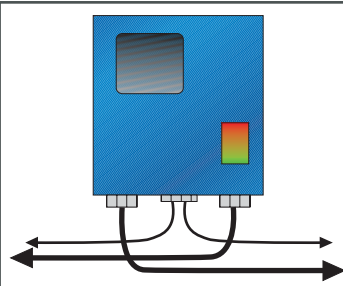
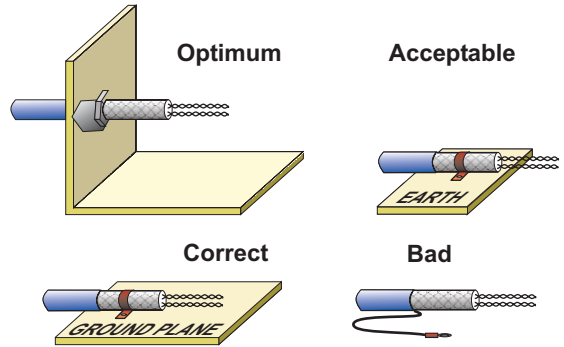


**July 2005**

**Screen Connections**

To ensure that the lowest possible levels of radiated emissions occur in the >10 MHz region, supply cables within electronic equipment should be kept as short as possible, especially the cables that connect the EMC filters to the mains supply.

Output cables from switched power supply modules, Inverter Frequency Drives and other similar equipment, should both be screened and kept as short as possible.



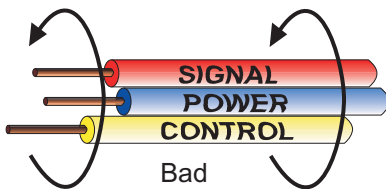
**Power cable routing for high frequency switching controllers**

In a control panel there are always areas where the interference from cables is greater than in other areas. Special care must be taken to prevent interference from being generated because of incorrect cable routing. A common fault is the crossing of power input and output connections to drives or filters, or running them alongside each other, which can cause high switching losses in the semiconductors, leading to component failures and should be avoided.

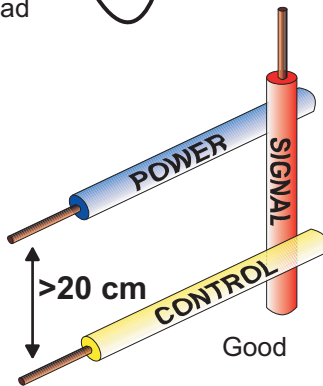
As a general rule, the level of interference increases as the clearance between cables reduces, as a squared relationship. Conversely, doubling the distance between cables quarters the level of interference.

**Cable runs**

It is important to ensure that signal, control and power cables do not run alongside each other.

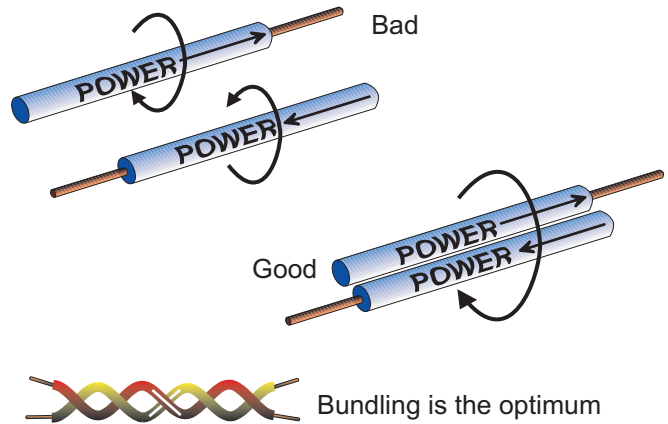


By separating and providing sufficient clearance, or by laying signal cables at right angles to power cables, cross-coupling can be reduced considerably



**Out and return cables**

Return current carrying cables for either power or signals should be laid in very close proximity to their corresponding outgoing cable. Even if it is one out and several returning, they should be bundled or twisted together. These wiring methods will greatly reduce radiated emissions and susceptibility from interference.



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